

TapOne

T1212

*Multi
Tapper*

MT1212

MULTITAPPER

MADE IN
FINLAND



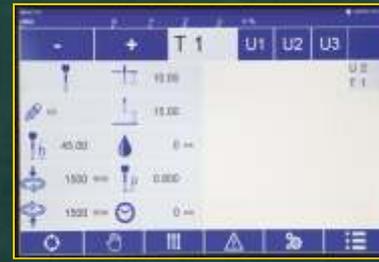
COASTONE



MultiTapper MT1212 chipping operation against rigid anvil.



TapOne 1212 tapping with air blow.



MultiTapper MT1212 touch screen control.



TapOne 1212. Big parts, small parts, micro jointed parts.



TapOne 1212. Tapping with speed and guaranteed accuracy.



TapOne 1212. Positioning with clamps.



MultiTapper MT1212 for tapping and counter sinking.



TapOne 1212. Parts silent on brush table.



TapOne

T1212

TAPPING machine



TapOne 1212 is equipped with 3 tapping heads up to max M10.

TapOne 1212 is bridge type machine where tapping heads are moving on 3-axis bridge to get maximum speed for your tapping operations and enable easy and fast loading of work parts.

Small parts.....big parts.....micro jointed parts.....you name it.

TapOne 1212 complete all you tapping needs.....with high speed and guaranteed accuracy.

TapOne 1212 can be programmed by its own TapOne control or can be integrated by postprocessor to your existing CAM software.

Multi Tapper

MT1212

MULTITAPPER

MultiTapper MT1212 is efficient and accurate way to complete your threads and counter sinks with high accuracy and speed without operating mistakes.

MultiTapper MT1212 is bridge type machine with rigid die anvil with combination of tapping and counter sink machining.

MultiTapper MT1212 complete all you tapping needs with high speed and guaranteed accuracy.

MultiTapper MT1212 is efficient investment to avoid hustle and problems with manual tapping and counter sinking.

Solve your problems and human errors of manual tapping. Solution is MultiTapper MT1212

MultiTapper MT1212 can be programmed by its own TapOne control or can be integrated by postprocessor to your existing CAM software.



Technical data	MultiTapper MT1212	TapOne 1212
Thread size 1	M3 - M10	M3 - M10
Counter sink/drill tool shaft D, mm	1-10	n/a
Number of spindles	3 as standard, 4th as option	3
Spindle types	2 tapping + 1 Counter sink as standard	3 tapping
Lubrication	Micro lubrication for each spindle	Micro lubrication for each spindle
Working area, mm	1250 x 1250	1250 x 1250
Max work piece weight, kg	50	50
Max work piece thickness, mm	12	12
X axis positioning speed, m/mm	40	60
Y axis positioning speed, m/mm	60	60
Standard spindle speed, RPM	1500	1500
Optional spindle speed for drilling, RPM	3000	n/a
Optional spindle speed for heavy duty tapping, RPM	750	750
Positioning accuracy, mm	+ 0.07	+ 0.15
Required air pressure, bar	6	6
Nominal power, kW	2,5	2,5
Machine weight, kg	1500	850
Machine dimensions, mm	2550 x 2400	1760 x 1850
Control	TapOne TC15	TapOne TC15
Programming	Numerical input/punching machine NC file import	Numerical input/punching machine NC file import



TapOne 1212. Big parts, small parts, micro jointed parts.



MultiTapper MT1212 for tapping and chipping operations.

MADE IN FINLAND



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*MultiTapper MTT12
counter sink operation.*



*TapOne 1212. Silent
tapping on brush table.*